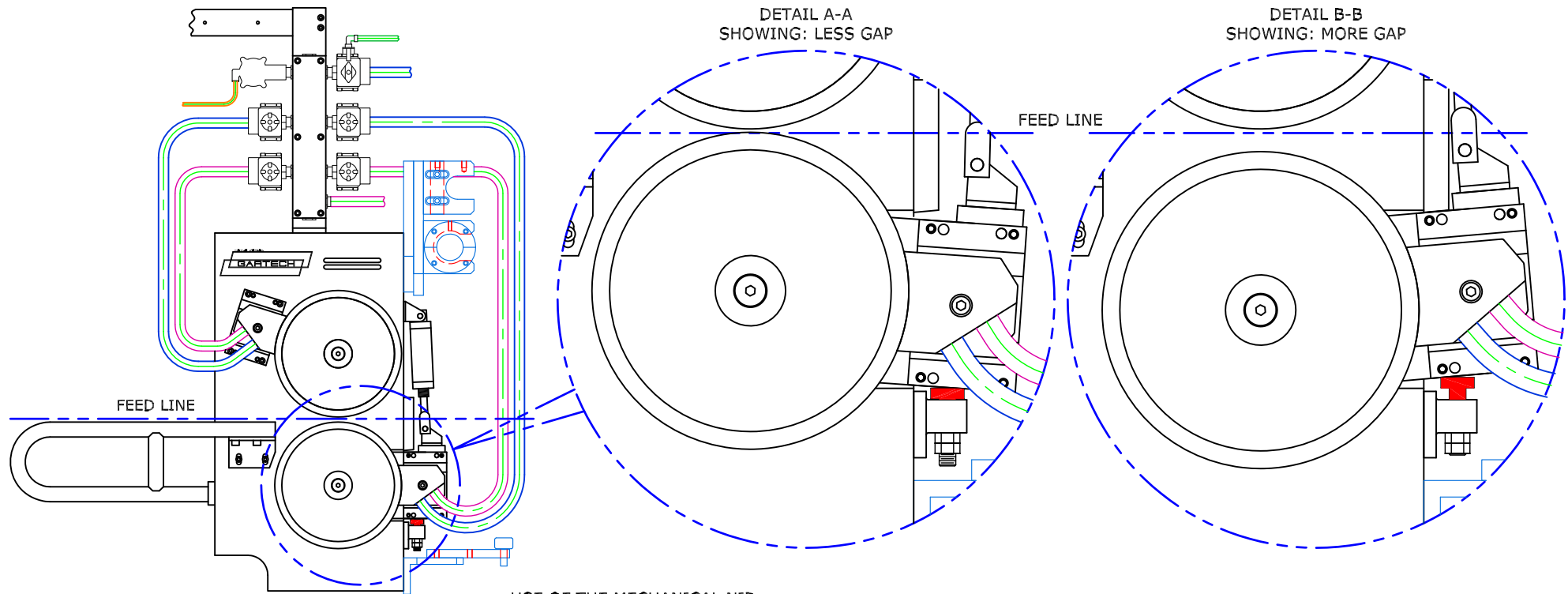




FIG. GA-20

DETAIL A-A
SHOWING: LESS GAP

DETAIL B-B
SHOWING: MORE GAP



USE OF THE MECHANICAL NIP:

LOCATED BENEATH THE LOWER ARM ON THE SIDE OPPOSITE BOARD DIRECTION, THE MECHANICAL NIP ALLOWS THE USER TO SET THE GAP BETWEEN THE UPPER AND LOWER GLUE APPLICATOR WHEELS. DEPENDING ON BOARD THICKNESS, THIS ADJUSTMENT SHOULD BE SET TO APPLY A MINIMUM LEVEL OF CRUSH ON THE TAB. TOO MUCH PRESSURE BETWEEN THE WHEELS WILL RESULT IN A SMEARED GLUE PATTERN ON THE TAB. A PROPERLY SET NIP WILL ALLOW FOR THE PATTERN ON THE TAB TO BE A CLEAN PATTERN IDENTICAL TO THE RESERVOIR LINES ON THE WHEEL.

FOR LESS GAP BETWEEN THE WHEELS, THE BOLT SHOULD BE LOWERED SO THE HEAD OF THE BOLT IS CLOSER TO THE MOUNT.

NOTE: IN DETAIL A-A THE BOLT HEAD AS COLORED IN RED.

THIS WOULD BE APPLIED WHEN RUNNING A NARROW WIDTH BOX.

FOR MORE GAP BETWEEN THE WHEELS, THE BOLT SHOULD BE RAISED SO THE HEAD OF THE BOLT IS AWAY FROM THE MOUNT.

NOTE: IN DETAIL B-B THE BOLT HEAD AS COLORED IN RED.

THIS WOULD BE APPLIED WHEN RUNNING A WIDER FLUTE OR MULTIPLE-WALL BOX.

AS WITH ANY EQUIPMENT, USERS SHOULD FOLLOW THEIR IMPLEMENTED SAFETY PROCEDURES WHEN MAKING ANY SORT OF ADJUSTMENT, AND NOT ENTER A MACHINE THAT IS UNDER POWER.

THIS DRAWING AND ALL INFORMATION THEREON IS THE CONFIDENTIAL PROPERTY OF THE GARTECH MFG. CO., AND SHALL NOT BE COPIED, PUBLICLY DISCLOSED, OR USED FOR REPROCUREMENT WITHOUT PRIOR WRITTEN AUTHORIZATION AND SHALL BE RETURNED UPON DEMAND.