



- 1) BOLT BEARING GAGE TO YOKE OVER CENTER OF ADJUSTABLE BEARINGS.
- 2) ADJUST BOTH BEARINGS UPWARD, TOWARD THE YOKE SETSCREW, UNTIL VERY LIGHT DRAG IS FELT WHEN TURNING THE BEARINGS BY HAND.
- 3) TIGHTEN SETSCREW.
- 4) IF NEEDED MAKE FINAL ADJUSTMENT ON THE MACHINE BY REPEATING STEP #2.
- 5) **IMPORTANT:** IT MUST BE POSSIBLE TO TURN BEARINGS BY HAND WHEN HEAD & YOKE ARE TOGETHER.